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(71) Applicant (for all designated States except US): **GENER-
ICS [UK] LIMITED** [GB/GB]; Albany Gate, Darkes
Lane, Potters Bar, Hertfordshire EN6 1AG (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **GUPTA, Ashwini,**
Kumar [IN/IN]; Type II-B 17, 99-1st Floor, Lake Side
Gate, IIT Bombay Powai, 400 076 Mumbai (IN). **AGHAV,**
Balu [IN/IN]; c/o Mr. V.N. Deshpande, B-10/1/2/3,
Sector-13, CIDCO Colony, 410 206 New Panvel (E)
(IN). **TRIPATHI, Anil, Kumar** [IN/IN]; c/o Mr. V.N.

Deshpande, B-10/1/2/3, Sector-13, CIDCO Colony, 410
206 New Panvel (E) (IN). **GAITONDE, Abhay** [IN/IN];
8, Niwara Co-op Hsg. Soc, Veer Sawarkar Path, Naupade,
400 602 Thane (IN).

(74) Agents: **ELEND, Almut, Susanne et al.**; Venner, Shipley
& Co., 20 Little Britain, London EC1A 7DH (GB).

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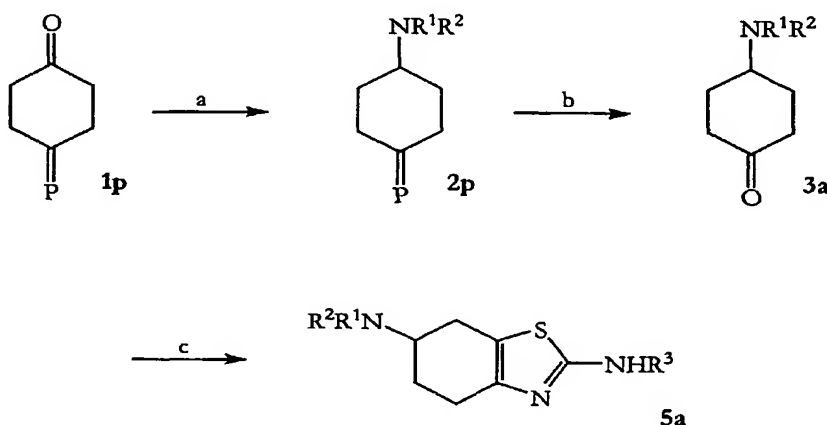
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(54) Title: PROCESS FOR THE PREPARATION OF 2-AMINO-4,5,6,7-TETRAHYDRO-6-AMINO BENZOTHIAOLES FROM CYCLOHEXANES AND CYCLOHEXANONES AS INTERMEDIATES



a: reductive amination with R^1R^2NH

b: deprotection

c: (i) iodine, $H_2N(C=S)NHR^3$; (ii) OH^-

(57) Abstract: The present invention relates to processes for the preparation of 2-amino-4,5,6,7-tetrahydro-6-aminobenzothiazoles (5a) from cyclohexanes (2a) and cyclohexanones (3a) as intermediate.

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